

<i>Working Stages</i>	<i>Workplace Description: PLAM STAMPABLE OVERLAY</i>	<i>Indicative estimated quantity</i>	<i>Unitary cost</i>
Art. 1 Substrate preparation	The concrete substrate must be ripe for at least seven days.		
	Milling or washing with an Isoplam® High-Pressure Cleaner, in order to remove dust and any residues of grout on the surface.		
	Any cracks must be repaired by using Isoplam® Ipm Epoxy Kit.		
	Supply and installation of Isoplam® Aluminum Joints, according to the size chosen by the Work Management.		
Art. 2 Cement Primer®	Application of Isoplam® Cement Primer, evenly distributed over the entire surface with Isoplam® broom and brush.	1,5 Kg/m ²	
Art. 3 Stampable Overlay®	Preparation of the mixture of Plam Stampable Overlay, in a cement mixer, according to the color chosen by the Work Management, based on the Isoplam® color chart.	20 Kg/m ² x cm	
	Laying of the Isoplam® Plam Stampable Overlay, using an Isoplam® Guage Rake, depending on the thickness and slope chosen by the Work Management.		
	Smoothing of the surface by using an Isoplam® MAGNESIUM FLOAT and Isoplam® FINISHING TROWELS to make the surface suitable to be printed.		
Art. 4 Release agent	Supply and application of Isoplam® PLAM RELE, a waterproof powder release agent, applied by an Isoplam® powder release agent applicator (brush) all over the surface and on the Isoplam® TEXTURE MATS, according to the color chosen from the Isoplam® color chart.	150 gr/m ²	
Art. 5 Stamping	Concrete stamping with the use of ISOPLAM® TEXTURE MATS and ISOPLAM® ANTI-SHOCK TAMPER, as per the design chosen by the Work Management (see the ISOPLAM® TEXTURE MATS CATALOGUE). The use of metal tampers is not recommended.		
	Stamping of ISOPLAM® BORDERS, to decorate the edges or to divide the floor into separate lots, as prescribed by the work management (see the ISOPLAM® TEXTURE MATS CATALOGUE).		
Art. 11 Washing	Once the floor has hardened, proceed with the application of ISOPLAM® PLAM DUST CLEANER and subsequent floor washing with ISOPLAM® HIGH PRESSURE WASHER.		
	Polishing of the surface with ISOPLAM® MONOBRUSH, equipped with ISOPLAM® CLEANING PAD-DRIVER (WHITE).		

	Washing of the surface with ISOPLAM® PRESSURE WASHER.		
Art. 12 Joints	Realization of the control joints with the use of ISOPLAM® ELECTRIC SAW and ISOPLAM® DIAMOND DISC, as prescribed by the Work Management in terms of cut, depth and length.		
	Supply and laying of ISOPLAM® JOINT FILLER, for the filling of the control joints: the joint filler's thickness may vary depending on the type of ISOPLAM® DIAMOND DISC.		
	Cleaning of the surface with ISOPLAM® HIGH PRESSURE CLEANER and drying with ISOPLAM® WET VACUUM CLEANER.		
Art. 13 Acidification	Wait until the surface is completely dry before proceeding with acidification.		
	Application of ISOPLAM® PLAM ACID to decorate the borders and the medallions, as prescribed by the Work Management (see ISOPLAM® COLOR CHART).	200 gr/m ²	
	Leave ISOPLAM® PLAM ACID work for 4 hours.		
	Rinse the surface accurately with ISOPLAM® NEUTRA CLEAN LIQUID.		
Art. 14 Protectie Resin-based Sealer.	Wait until the surface is completely dry before applying the resin-based sealer.		
	Supply and laying of two coats of PLAM SEALING / L or PLAM SEALING / S (in case of cold weather), a mono-component transparent acrylic solvent-based resin, to be applied with ISOPLAM® ROLLER or ISOPLAM® ELECTRIC AIRLESS SPRAYER. The second coat shall be applied after 12 to 24 hours after the first depending on the season.	300 gr/m ²	